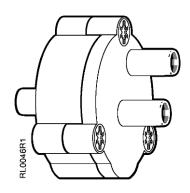
SIEMENS

Technical Instructions

Document No. 155-047P25 RL 243-13 April 1, 2005

Powers[™] Controls

RL 243 Lowest Pressure Signal Selector/Volume Amplifying Relay



Description	The RL 243 Lowest Pressure Signal Selector is designed to select and transmit the lower of two proportional input signals.		
	It can also be used as a volume amplifying relay as described under Applications.		
Features	Lightweight and small in size		
	Can be mounted in any position		
	Can be supported by the 1/4-inch poly tubing connected to the input and output fittings		
	Can be used as a volume amplifier		
Product Number	243-0020		
Application	The lowest pressure signal selector is used in applications requiring a pneumatic output signal which is the lower of the two input signals. See Figure 1.		
	The signal selector is only recommended for use with two pipe (relay type) thermostats. This is a low capacity pilot duty device. For some applications, an amplifying relay will be required for the output signal.		
	The lowest pressure signal selector can be used as a volume amplifier by connecting supply air to one of the input ports as shown in Figure 2.		

Application, continued

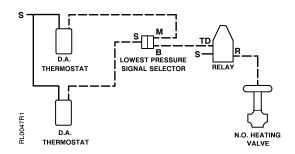


Figure 1. Lowest Pressure Signal Selector Application.

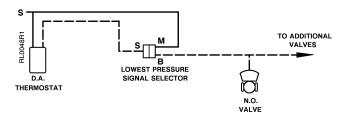


Figure 2. Volume Amplifier Application.

Specifications	Weight	0.05 lb (0.02 kg)
	Housing	Glass-reinforced nylon
	Diaphragm	Nylon-reinforced fairprene
	Maximum air pressure	30 psig (210 kPa)
	Maximum ambient temperature	140°F (60°C)
	Air connections	3/16-inch dia. nipple for 1/4-inch OD Polyethylene tubing
	Type of mounting	In-line
	Air capacity @ $\Delta P = 2 \text{ psi}$	80 scim (22 ml/sec)
	Air capacity @ $\Delta P = 2$ psi when used as an amplifying relay with	
	independent air supply	200 scim (55 ml/sec)
	Air consumption	29 scim (8 ml/sec)
	Dimensions	See Figure 4

Operation

Ports "S" and "M" are input ports and port "B" is the output port. See Figure 3. When pressure on "S" port is lower than the pressure on the "M" port, the output pressure is equal to the pressure in the "S" port. When the pressure on the "M" port is lower than the pressure on the "S" port, the output pressure is equal to the pressure in the "M" port.

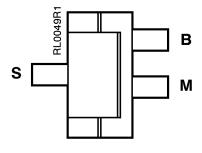


Figure 3. Port Operation.

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Mounting and Installation Instructions

NOTE: Use clean, dry, oil-free instrument quality air only. *Do not use any other medium.*

This signal selector will operate properly when mounted in any position.

Since relay tubing nipples do not have barbs, take the following precautions:

- Make sure nipples are not contaminated with oil or grease.
- When tubing is removed from relay, cut off 1/2-inch before replacing.
- For more holding power, use Part Number 151-080 tubing clip.

Dimensions

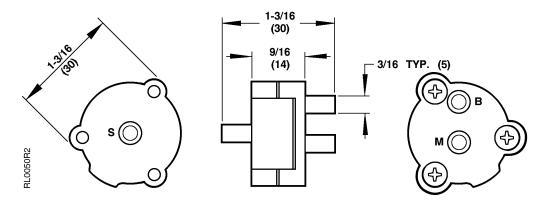


Figure 4. Dimensions in Inches (Millimeters).

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